

Work Order ID 110104

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110104

Page 1

Item ID: D206-718-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Fuel Scupper
 Start Date: 12/17/13 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 12/17/13 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: MLS Date: 13-12-19 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D206-718	A

100 ***100*** DOCUMENT CONTROL 0.00
 DC Memo 0.00
 Document Control Photocopy bluefile & type labels per PPPD206-718-011 CHG001
 DAS 31 14-03-03 9-89 2 MLS 14-02-25

110 Pick Kit 0.00
110 0.00
 Packaging Memo
 Packaging
 DAS 33 14-02-25 9-89 2

120 QC4- 100% Inspect kits for completeness 0.00
120 0.00
 QC Memo
 Quality Control
 DAS 31 14-03-03 9-89 2

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Item ID: D206-718-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Fuel Scupper

Start Date: 12/17/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00				2			DAS 6 9-89
130	Packaging							14-3-3	
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-718-011								
	Location: 127								
140	QC21- Final Inspection - Work Order Release	0.00							
140								14-03-4	
QC	Memo	0.00							
Quality Control									

14-03-03

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Parent Item: D206-718-011**Start Date:** 12/17/13**Required Date:** 12/17/13

Parent Item Name: Fuel Scupper

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev: C Removed manufacturing 05-11-01

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
80-004-2-12 Insert		Purchased	No			110	Each	19.0000	1	2	DAS 33 9-89		
DAS 31 9-89				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST380		19							
				122457		9				122457			
				124917		10							
AN3H14A Bolt		Purchased	No			110	Each	261.0000	4	8	DAS 33 9-89		
DAS 31 9-89				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST351		111							
				120423		111				120423			
				ST511		150							
				120423		150				420			
D3270-041 Fuel Scupper Assembly	DAS 31 9-89	Manufactured	No			110	Each	0.0000	1	2	DAS 33 9-89		
D3271-1 Gasket		Manufactured	No			110	Each	12.0000	1	13932	DAS 33 9-89		
DAS 31 9-89				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST035		12							
				92405		12				92405			
MS21919-DF6 Clamp	MS21919WDF6	Purchased	No			110	Each	5.0000	1	2	DAS 33 9-89		
WDF6				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
DAS 31 9-89				ST321		5							
				122151		5				127304			
										127304			
										1272151			

Picklist Print

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Work Order ID: 110104
Parent Item: D206-718-011
Parent Item Name: Fuel Scupper

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 2.00

Required Qty: 2.00

MS27039-1-40

Screw

Purchased

No

110

Each

16.0000

1

2

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST306

6

122141

6

ST307

10

m127432

10

122141

NAS1149D0332J

Washer

Purchased

No

110

Each

2,579.0000

1

2

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST293

964

m127374

70

m127431

894

ST294

215

122973

57

m125807

158

ST510a

1400

m127374

400

m127389

1000

127389

NAS43DD3-128

Spacer

Purchased

No

110

Each

25.0000

1

2

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST275

25

123646

25

123646

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Shop Packet Print

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DESIGN #	DRAWN BY A	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D206-718	REV. A SHEET 1 OF 1
DATE 04.02.23		TITLE FUEL SCUPPER	SCALE NTS
A	04.02.23	NEW ISSUE	

REFERENCE ONLY

DAS
31
9-88

14-03-03

Qty 011	Part No.	Description
X	D206-718-011	FUEL SCUPPER
1	D3270-041	FUEL SCUPPER ASSEMBLY (REPLACES ECM 32801-01)
1	D3271-1	GASKET (REPLACES ECM 32801-05)
1	180-004-2-12	INSERT
4	AN3H14A	BOLT
1	AN960JD10L	WASHER
1	MS21919DF6	CLAMP
1	MS27039-1-40	SCREW
1	NAS43DD3-128	SPACER

GENERAL NOTES:

- 1) D206-718-011 REPLACES ECM 206-99216-1
- 2) INSTALL D206-718-011 KIT PER INST32801-04 REV. 0 (REF: DOCUMENT CONTROL LIST A-328-DCL1 REV. 0 PER CANADIAN STC SH99-216 & FAA STC SR01187NY)

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